



**MAXADAPTOR®**

**ONE&DONE™**

**Corrosion Resistant  
AISI 304 Series  
Stainless Steel  
Components**

**Injection Molded  
EPDM Gasket**

**High Impact  
Polyamide (Nylon)  
Securing Cage**



**The Only Universal  
Sewer Repair Coupling**

**ONE coupling per nominal  
diameter joins:**

- Clay
- Ductile Iron
- Asbestos Cement
- Cast Iron
- Plastic

**ONE coupling replaces six (6) couplings: 01, 02, 03, 51, 55 & 56 series!**

SIZE	PART DESCRIPTION	O.D. RANGE
4"	MAX 4	4.13" - 5.56"
5"	MAX 5	5.30" - 6.50"
6"	MAX 6	6.27" - 7.75"
6"+	MAX 6 Oversize	6.27" - 8.10"
7"	MAX 7	7.20" - 8.80"
8"	MAX 8	8.40" - 10.15"
10"	MAX 10	10.50" - 12.68"
12"	MAX 12	12.50" - 15.00"

- *Quick and easy repair of most types and sizes of sewer/drainage pipes*
- *No more trips to a job site with the wrong coupling*
- *Increased efficiency equals labor cost savings*
- *Click-lock system ensures no damages or corrosion associated with spot welding*
- *Accommodates significant shear load and deflection*
- *Recommended installation torque of 80 in./lbs.*
- *For non-pressure, gravity flow sewer applications only*

**Specifications:** Exceeds the requirements of ASTM C1173 (Standard Specification for Flexible Transition Couplings for Underground Piping Systems). IAPMO 4224 listed.



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<b>PIPE MATERIAL</b>	<b>4"</b>	<b>5"</b>	<b>6"</b>	<b>8"</b>	<b>10"</b>	<b>12"</b>
<b>Clay</b>						
Mission Clay	5.370	6.650	7.680	9.900	12.430	14.460
Building Products Clay	5.200		7.750	9.800	12.400	14.400
Eastern Standard Clay	5.230	6.310	7.440	9.840	11.990	14.360
Gladding/McBean Clay	5.360		7.820	9.990	12.470	14.520
Pacific Clay	5.360		7.930	9.930	12.880	15.300
<b>Metal</b>						
No Hub Cast Iron	4.380	5.300	6.300	8.380	10.560	12.500
Service Weight Cast Iron	4.300	5.300	6.300	8.380	10.500	12.500
Extra Heavy Cast Iron	4.500	5.500	6.500	8.620	10.750	12.750
Ductile Iron	4.800		6.900	9.050	11.100	13.200
Steel	4.500	5.560	6.620	8.620	10.750	12.750
Copper	4.125	5.125	6.125	8.125	10.125	
Stainless Steel	4.000	5.000	6.000	8.000	10.000	
Duriron®	4.750		6.690			
<b>Plastic</b>						
Schedule 40 Plastic	4.500	5.560	6.620	8.620	10.750	12.750
Thinwall Plastic PVC (ASTM 3033) - SDR 41	4.210		6.270	8.160	10.200	12.240
Thinwall Plastic PVC (ASTM 3034) - SDR 35	4.210		6.270	8.400	10.500	12.500
Thinwall Plastic ABS (ASTM 2751)	4.210	5.300	6.270	8.400	10.500	12.500
<b>Miscellaneous</b>						
Armco Truss				9.400	11.800	14.100
Bituminous Fiber	Min.	Min.	Min.	Min.	Min.	Min.
Orangeberg	4.640	5.820	6.920	9.140	11.240	13.440
Asbestos Cement Class 1500 - Transite	4.810	5.900	6.920	9.020	11.120	13.220
Concrete	Min. 5.500	Min. 6.500	Min. 7.500	Min. 10.000	Min. 12.450	Min. 14.500

U.S. Patent Nos. US 8,651,532 B2 & US 8,635,747 B2