



<b>PIPE MATERIAL</b>	<b>4"</b>	<b>5"</b>	<b>6"</b>	<b>8"</b>	<b>10"</b>	<b>12"</b>	<b>14"</b>	<b>15"</b>	<b>16"</b>	<b>18"</b>
<b>Clay</b>										
Mission Clay	5.37	6.65	7.68	9.90	12.43	14.46		18.30		22.30
Building Products Clay	5.20		7.75	9.80	12.40	14.40		18.25		22.25
Eastern Standard Clay	5.23	6.31	7.44	9.84	11.99	14.36		18.20		21.93
Gladding/McBean Clay	5.36		7.82	9.99	12.47	14.52		18.03		21.47
Pacific Clay	5.36		7.93	9.93	12.88	15.30		18.60		22.40
<b>Metal</b>										
No Hub Cast Iron	4.38	5.30	6.30	8.38	10.56	12.50		15.83		
Service Weight Cast Iron	4.30	5.30	6.30	8.38	10.50	12.50		15.88		
Extra Heavy Cast Iron	4.50	5.50	6.50	8.62	10.75	12.75		15.88		
Ductile Iron	4.80		6.90	9.05	11.10	13.20	15.30		17.40	19.50
Steel	4.50	5.56	6.62	8.62	10.75	12.75	14.00		16.00	18.00
Copper	4.13	5.13	6.13	8.13	10.13					
Stainless Steel	4.00	5.00	6.00	8.00	10.00					
Duriron <sup>®</sup>	4.75		6.69	9.00	11.25	13.25		16.75		
<b>Plastic</b>										
Schedule 40 Plastic	4.50	5.56	6.62	8.62	10.75	12.75	14.00		16.00	18.00
Thinwall Plastic PVC (ASTM 3033) - SDR 26	4.21		6.27	8.16	10.20	12.24				
Thinwall Plastic PVC (ASTM 3034) - SDR 35	4.21		6.27	8.40	10.50	12.50		15.30		18.70
Thinwall Plastic ABS (ASTM 2751)	4.21	5.30	6.27	8.40	10.50	12.50				
<b>Miscellaneous</b>										
Armco Truss				9.40	11.80	14.10				
Bituminous Fiber/ Orangeberg	Min. 4.64	Min. 5.82	Min. 6.92	Min. 9.14	Min. 11.24	Min. 13.44				
Asbestos Cement Class 1500 - Transite	4.81	5.90	6.92	9.02	11.12	13.22	15.30	16.34	17.38	
Concrete	Min. 5.50	Min. 6.50	Min. 7.50	Min. 10.00	Min. 12.45	Min. 14.50		Min. 19.60		Min. 22.50

U.S. Patent Nos. US 8,651,532 B2 & US 8,635,747 B2